



PA101

Gel Strong Base Anion Exchange Resin

PURE RESIN

Product Description

Pure PA101 is a Type I, gel strong-base anion exchange resin with both high operating capacity and the ability to achieve low residual silica levels, supplied as spherical beads in the chloride form. **Pure PA101** is available in Cl or OH form.

Applications

Pure PA101 is for regeneration efficient demineralization including silica removal. **Pure PA101** is also intended for use in all type of deionization systems and chemical processing applications, especially suited for use in mixed bed and layered bed demineralizer systems.

Typical Physical & Chemical Characteristics

Polymer Matrix Structure	Polystyrene crosslinked with DVB
Functional Group	R-N(CH ₃) ₃ ⁺
Ionic Form, as shipped	Chloride (Cl ⁻)
Physical Form And Appearance	Clear Spherical Beads
Sphericity	95% min.
Screen Size Range --- U.S. Standard Screen	16-50 mesh, wet
Particle Size Range	+1.2 mm < 5%, -0.3 mm < 1%
Uniformity Coefficient	1.6 max.
Water Retention, Cl ⁻ form	48-58%
Swelling Cl ⁻ → OH ⁻	20-30%
Shipping Weight, Cl ⁻ form	660-710 g/l (43 lbs/cu.ft, approx.)
Total Exchange Capacity, Cl ⁻ form	1.3 eq/l min.
pH Range	0-14

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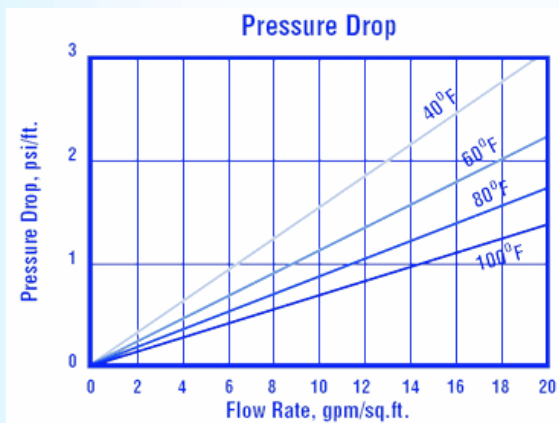
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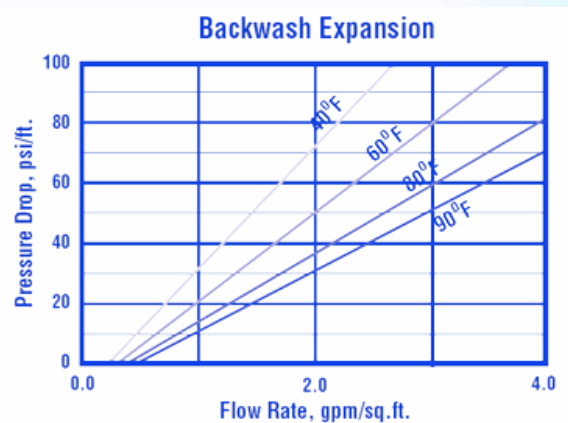
Suggested Operating Conditions

Maximum Temperature		Cl ⁻ form	100°C (212°F) max.
		OH ⁻ form	60°C (140°F) max.
Minimum Bed Depth		0.6 m (24 inches)	
Backwash Expansion		50-75%	
Regeneration			
Regenerant Concentration		2-6% NaOH	
Flow Rate		2 to 8 BV/h (0.25 to 1.00 gpm/cu.ft)	
Contact Time		At least 60 Minutes	
Displacement Rinse Rate		Same as Regenerant Flow Rate	
Displacement Rinse Volume		10-15 gallons/cu.ft	
Fast Rinse Rate		Same as Service Flow Rate	
Fast Rinse Volume		35-60 gallons/cu.ft	
Service Flow Rate		8-40 BV/h (1.0-5.0 gpm/cu.ft)	

Hydraulic Properties



Pressure Drop: The graph above shows the expected pressure loss per foot of bed depth as a function of flow rate at various temperatures.



Backwash: After each cycle the resin bed should be backwashed at a rate that expands the bed 50 to 75 percent. That will remove any foreign matter and reclassify the bed.